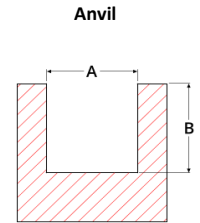
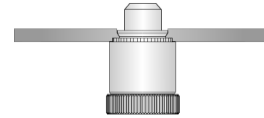
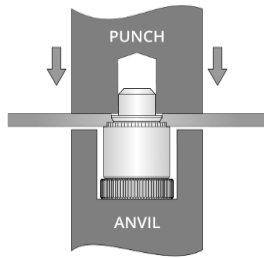
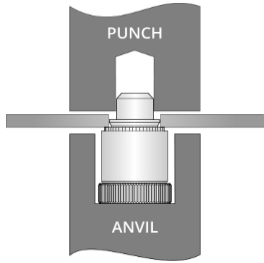
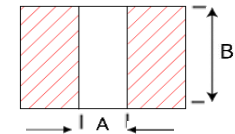


## Self Clinch Plunger Assembly Installation Guide



Anvil

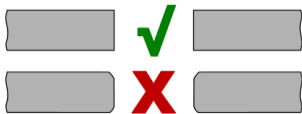


Punch

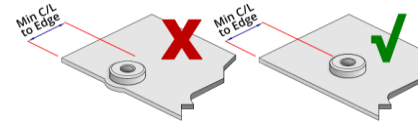
Anvil Dimensions

A	B
+/-0.05	+/-0.05
13.21	14.86

- First Punch Or Drill The Correct Hole.
- Do Not De-Burr OR Chamfer The Hole Prior To Installaton
- It Is Preferable To Install The Fastener From The Punched Side Of The Panel
- Place The Fastener In The Recessed Anvil With The Shank Facing Up Like In The Above Diagram
- Locate The Panel Mounting Hole Over The Shank Ensuring The Panel Is Held Level
- Apply Parallel Squeezing Force Until The Body Shoulder Is Seated Against The Panel With No Serrations Visible
- Do Not Over Squeeze The Fastener As Will Result In Panel Deformation.



Do Not Remove Burr Or Chamfer The Hole As This Could Result In Improper Installation Or Reduced Performance



Ensure That Attention Is Paid To The Minimum Hole Centreline To Edge Dimension For Each Fastener. Installing Too Close To An Edge Or Bend Could Result In Improper Installation Or Reduced Performance. Minimum Centreline To Edge Dimensions Shows Each Fastener And Applies To One Edge Only. If This Distance Is Applied On Multiple Sides There Will Be Significant Panel Distortion Unless The Panel Edges Are Supported During Installation.